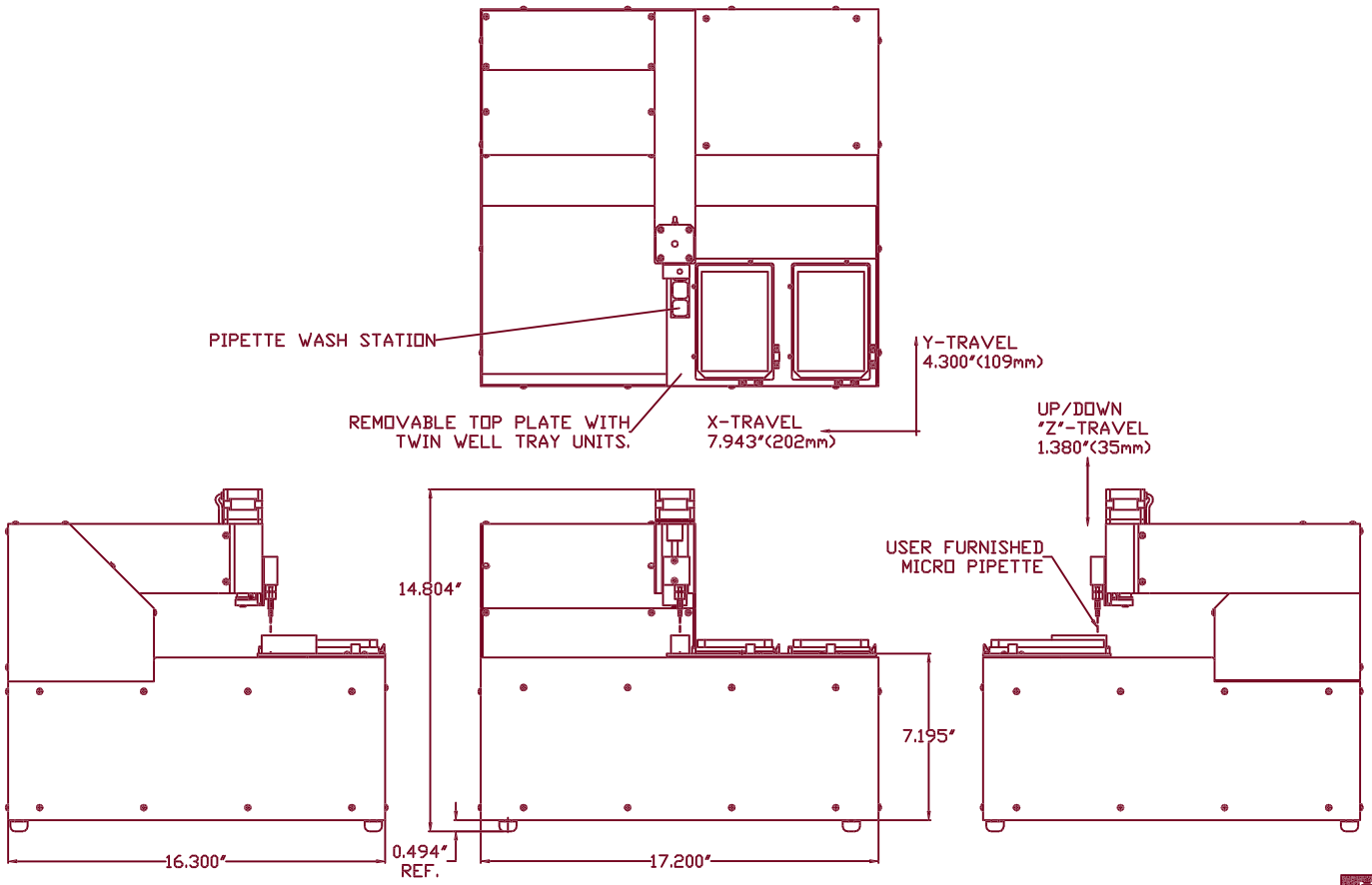OUTLINE DWG.-WELL TRAY STAGE